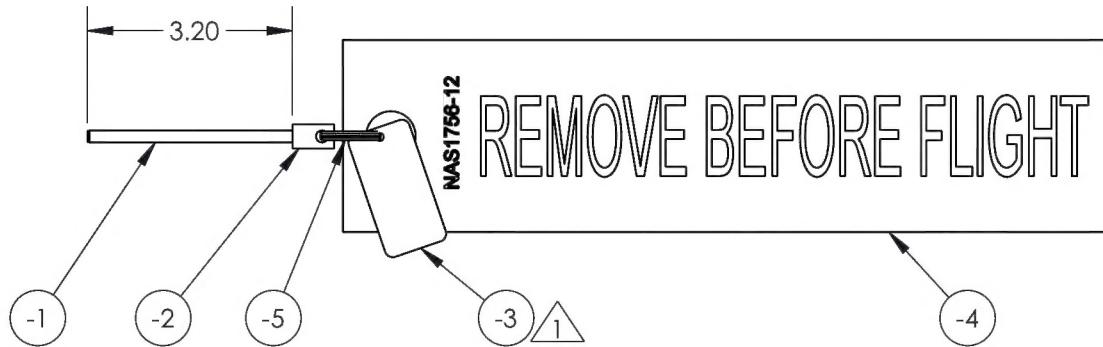


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D TITLEBLOCK & REVISION BLOCK, ADDED ASSEMBLY VIEW. -2 ADDED MISSING HOLE DIM.	7/9/2009	RJC	
1A		-5 CH'D P/N & RING DIAMETER FROM Ø1-5/8.	9/25/2009	RJC	RW
2		-1 CH'D FROM Ø.186 TO Ø.1864-.1870. -2 CH'D FROM Ø.186 TO Ø.1860-.1865.	10/29/2012	RJC	GE
3	15-0119	-2 CH'D MATERIAL WAS 1018 IS 1018/1020. -3 CH'D FROM .500 X 1.250 TO #RB41010 TAG, ADDED NOTE  SHT 1 AND DELETED -3 DWG.	6/5/2015	RJC	JAG



NOTE:

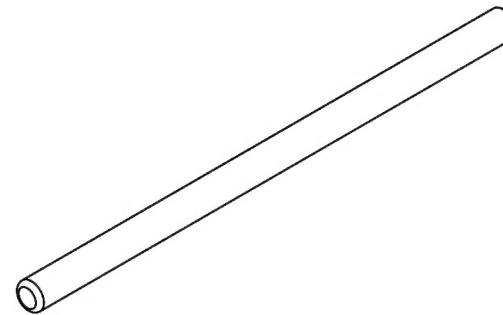
 ENGRAVE WITH T/N, S/N, MADE IN USA.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DRILL BLANK	HIGH SPEED STEEL	Ø3/16 X 3-1/2 (ESSENTRA #DB-12) MODIFIED	2
			-2	1	END	1018/1020		3
			-3	1	I.D. TAG	ALUMINUM	1/32 X 1 X 2 RB41010	1
		B/O	-4	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	1
		B/O	-5	1	SPLIT RING	STEEL	Ø7/8 O.D. X Ø.07 WIRE (MCMASTER-CARR #90177A217)	1

	
TITLE	
RIGGING PIN	
DWG NO.	RB500N9901-3
REV	3
MAT'L	DRAWN BY: ARRON RUIZ APPROVED 
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT FINISH	
SPEC	
USED ON MODEL	
SCALE	1:3
DATE	5/9/2005
SHEET 1 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-1 CH'D FROM Ø.186 TO Ø.1864-.1870.	10/29/2012	RJC	GE



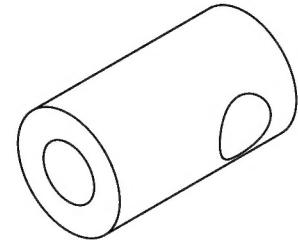
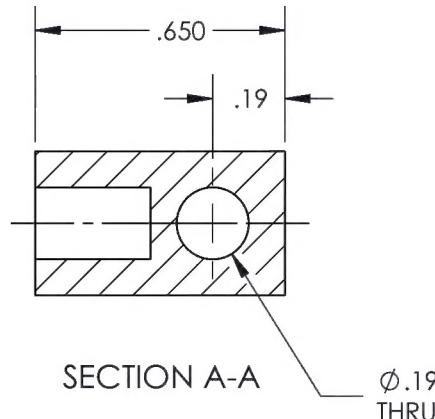
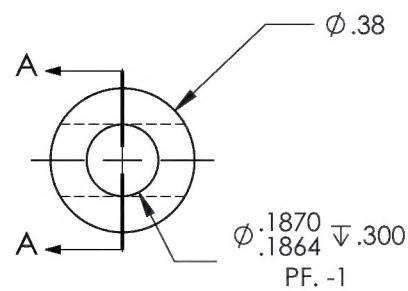
(1)

DRILL BLANK

DART AEROSPACE	
TITLE	
DWG NO.	RIGGING PIN
REV	3
MAT'L	HIGH SPEED STEEL
DRAWN BY:	ARRON RUIZ
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	USED ON MODEL
SCALE	2:1
DATE	5/9/2005
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-2 ADDED MISSING HOLE DIM.	7/9/2009	RJC	
2		-2 CH'D FROM Ø.186 TO Ø.1860-.1865.	10/29/2012	RJC	GE



(-2)

END

DART AEROSPACE	
TITLE	
RIGGING PIN	
DWG NO.	REV
RB500N9901-3-2	3
MAT'L	DRAWN BY:
1018/1020	ARRON RUIZ
APPROVED	
D Weil	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	
SCALE	2:1
DATE	5/9/2005
SHEET 3 OF 3	